TECHNICAL BULLETIN

Thank you for your continued support of the Mitsubishi MELSEC-Q Series PLCs.
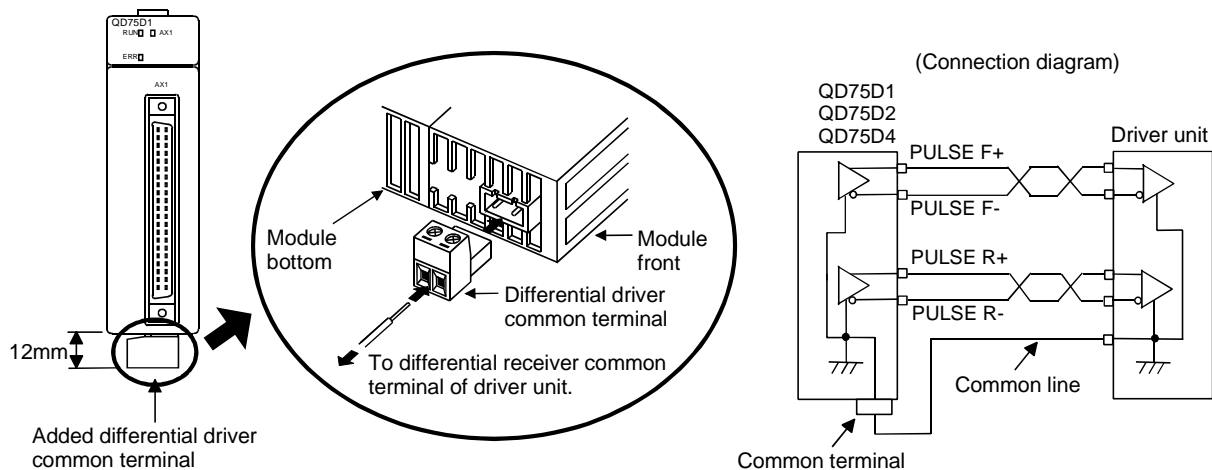
The positioning module (QD75D1/QD75D2/QD75D4) manufactured from January, 2002, has been upgraded with new hardware.

1. Version upgrade

The differential driver common terminal has been added to the external interface.
A potential difference may occur between the differential driver common terminal and the differential receiver common terminal of the driver unit, depending on the environment.
To eliminate the potential difference, connect these terminals. This improves the signal stability.

 Remark
The hardware of QD75D1/QD75D2/QD75D4 has been upgraded as explained above. However, you can continually use the old version without making any modifications.

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[Title] Version upgrade of Q Series positioning module   **[Date of Issue]** Jan. '02

[Relevant Models] QD75D1, QD75D2, QD75D4

2. Target models

- The positioning module QD75D1/QD75D2/QD75D4 manufactured from January, 2002 (The first six digits of the serial number are 040114 or higher).

You can check the SERIAL No. of the QD75D1/QD75D2/QD75D4 in the rated plate on the side of module.