TECHNICAL BULLETIN

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[Title] Notification of Error Correction on Description   **[Date of Issue]** June, 1998
       of A Programming Manual (Dedicated Insturction Version)
[Relevant Models] A1SJHCPU, A1SHCPU, A2SHCPU, A2SHCPU-S1

Thank you for purchasing Mitsubishi general-purpose programmable controller MELSEC-A Series.

We would notify that there is an error on the description in the IB-66251-D type AnSHCPU/AnACPU/ AnUCPU Programming Manual (Dedicated Instructions).
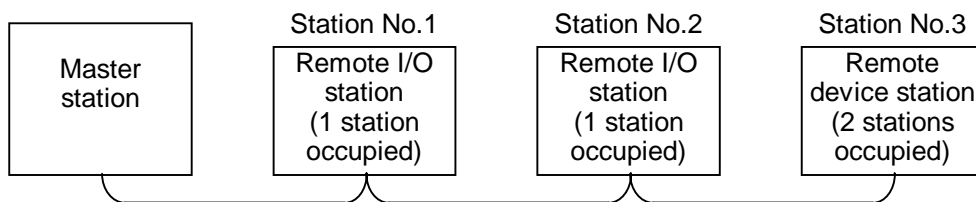
The descriptions (5) of Setting Automatic Refresh Parameter in Section 16.3 on Page 16-10 are faulty. They are to be corrected as follows (Dedicated instructions for CC-Link for AnSHCPU):

(5) Setting is made in the parameter areas of the head number [D+8] of Automatic Refresh and of the number of Refresh Points [D+11]. Setting "0" to the head number of Automatic Refresh [D+8] and "512" to the number of Automatic Refresh Points [D+11] automatically refreshes all the areas of RWw and RWr.

Remark

Follow the instruction given below, for saving the device on CPU (the number of refresh points) during refreshing.

\<Example of System Configuration for Explanatory Purpose\>

Master station	Station No.1 Remote I/O station (1 station occupied)	Station No.2 Remote I/O station (1 station occupied)	Station No.3 Remote device station (2 stations occupied)

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(a) 64 stations (256 points) of RWw are assigned in the RW areas even if the total number of stations is less than 64, and therefore the head of RWr comes after those 64 stations of RWw (256 points.)

Remote device stations

The number of refresh points can be reduced because it's an area applicable to the remote I/O station.

*1   8 points

*2   8 points

Set "8" to the head number [D+8].

256 points of RWw

*3   242 points

Set "264" to the number of refresh points [D+11].

*4   8 points

*5   8 points

RWr

Unused area

The number of refresh points can be reduced because it's an unused area.
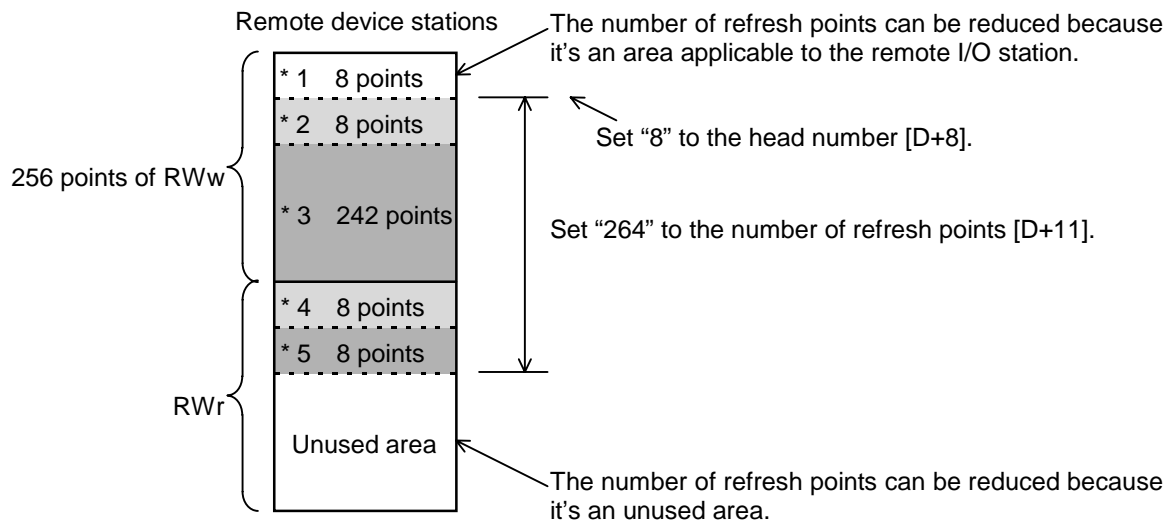
*1 : RWw area (for 8 points) applicable to Station No. 1 and 2 (Remote I/O stations)
*2 : RWw area (for 8 points) applicable to Station No. 3 (Remote device station)
*3 : RWw area (for 242 points) occupied automatically in the system
*4 : RWr area (for 8 points) applicable to Station No. 1 and 2 (Remote I/O stations)
*5 : RWr area (for 8 points) applicable to Station No.3 (Remote device station)