

Learning for life

Supporting tomorrow's factory automation engineers



Our principal activities include:

- Education programs: e-learning / training sessions
- Equipment support
- Assessment and certification
- Educational competitions



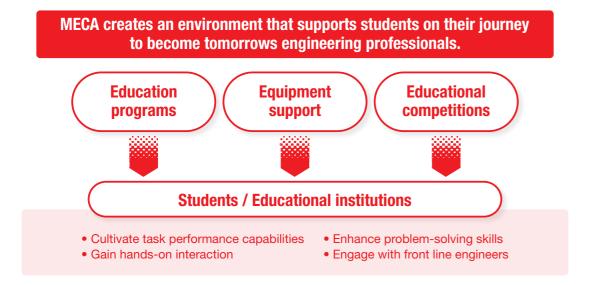
An educational initiative by Mitsubishi Electric



Developing tomorrows engineering talent



Even as AI rapidly evolves, the ability to identify and solve problems will still remain key strengths for future engineers. Mitsubishi Electric, as part of its efforts to enhance these skills, has been providing comprehensive support for factory automation (FA) education through its "MECA" initiative. This includes offering equipment to universities and technical schools, supporting the development of teaching materials, conducting both online and offline classes, and hosting regular competitions where FA technology and ideas are showcased. By building on its global experience, Mitsubishi Electric continues to expand its support for current and future FA system engineers, while fostering the passion of students aspiring to be engineers and the educational institutions that support them.



What is MECA?

MECA stands for Mission, Experience, Communication, and Achievement. It is a comprehensive educational support initiative provided by Mitsubishi Electric, designed to nurture aspiring engineers and equip them with the skills to excel in the field of factory automation (FA).

Mission	Empowering future leaders by fostering collaboration between students and companies to create a better society.
Experience	Nurturing students' passion for learning by offering forward-thinking experiences that extend beyond traditional education.
Communication	Generating value through meaningful interactions among peers, businesses, and educational institutions in pursuit of a common goal.
Achievement	Facilitating growth through learning, problem-solving, and goal-setting, leading to impactful milestones for the future.

History of MECA activities

Early 2000s	The beginning of collaboration between industry and equipment support for university laboratories
2007	The first Mitsubishi Electric Cup FA competition is later extended to India, Vietnam, and throughout As
2014	Education programs are launched in collabor institutions in Italy
2016	MECA is developed into a comprehensive education
2017	Equipment support begins for universities in Turkey
2020	Support is provided for a system to certify students a MECA program in South Korea
2023	The Mitsubishi Electric Cup FA educational compo first time in Brazil and Taiwan

In recent years, the number of institutes and participants involved in educational programs in Italy has rapidly expanded.



Voices from former students

"My journey as an engineer began when my university got hold of some Mitsubishi Electric FA components. I, along with a colleague, was entrusted with a project to create a system in our lab using these components. During this project, I met the manager of Mitsubishi Electric's FA Center, who came to our lab to provide training on PLCs and simple motion systems. This interaction became a key turning point for my future. The knowledge I gained about Mitsubishi Electric FA through the

project and training allowed me to work efficiently from the moment I joined the company." "Participating in the MECA competition was the best decision of my university life. It improved my ability to learn independently, helped me build solid friendships with my teammates, and gave me a strong sense of accomplishment by winning against other talented university students"



Alper Yavuz, Mitsubishi Electric Turkey A.Ş., 2018 education program participant, and graduate of Konya Technical University. Qin Feng Chao, Mitsubishi Electric Automation (China), 14th Mitsubishi Electric Cup educational competition participant, and graduate of Tianjin University Renai College.

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China's Mitsubishi Electric Cup competition began in 2007 and will have been held 15 times by 2023.

The total number of facilities, professors and students who participated in the competition in China:



The number of universities in Turkey that Mitsubishi Electric has supported with FA equipment continues to grow.

Working with 29 universities #1 46 lessons, 1455 attendees #2 #1 From 2017 to 2024. #2. As of July 2024



"Attending the Education Program and the internship gave me the opportunity to gain new technical knowledge, to improve and acquire soft skills and, most important, to experience the daily work. MECA gives all students important and useful skills for the transition from school to working life, filling the experience and knowledge gaps that school can't offer. In my experience, this opportunity helped me to became more confident towards technology and to improve my capabilities. My advice is to listen, to

observe, to ask always questions, to interact and to be curious."



Niccolò Dimola Mitsubishi Electric Italian Design Engineer - CEC(E)



Comprehensive support

We offer life long learning opportunities for factory automation (FA) system engineers.

Our principal activities include



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O Education programs

As well as virtual showroom tours, webinars, and the provision of FA software, we offer several in-person and online learning programs developed jointly by educational institutions and Mitsubishi Electric.

These programs emphasize exposure to actual equipment and training sessions that reflect real onsite situations. As part of this initiative, we often host students and MECA participants in our FA service and support centers to view demo kits and machines. We are also offering support for universities looking to establish their own training rooms.

Online courses

Online lessons help students to build the basic skills and knowledge required in onsite settings while working remotely. Workshops can help them apply what they have learned to real-life projects.

■ Offline courses

Technical training is provided globally through the widespread distribution of demo lecture kits and the establishment of regional training centers. The program, designed to enhance professional task performance, includes hands-on exercises to gain expertise in the use of Mitsubishi Electric FA components such as PLCs, inverters, humanmachine interfaces (HMIs), robots, and servo/ simple motion systems.

Case study: Italy

A lifecycle-based education support program called AcadeMy is offered to high school and university students, as well as professionals. Students also receive free access to the MENTOR ME online e-learning platform, accredited by the Italian Ministry of Education (MIUR), which provides high-quality online learning content and tests.



In Italy, since 2021, the number of institutes participating in e-learning and industrial automation training, as well as the number of enrolled students, are as follows:



MENTOR ME e-learning program (Italy)

Control Educational equipment support

We offer special deals for FA components used for research and training by universities and technical colleges. By supporting educational institutes to develop engineers who can confidently use FA components, such as those from Mitsubishi Electric, we are contributing to the development of regional manufacturing industries.



Case study: Turkey

In the Republic of Turkey, we have on average, added four universities and technical colleges to our educational program every year since the region's Mitsubishi Electric FA Center opened in 2017. Today, the facility supports 30 universities in 21 cities across the country.



O Assessment and certification

A certificate is awarded to individuals who have successfully completed a MECA education program or passed a relevant examination. This verifies that they possess the relevant engineering skills needed to work with Mitsubishi Electric FA components.



We are constantly working to ensure that certification is not only recognized within Mitsubishi Electric but also more widely in society. Lessons are regularly upgraded and examinations are held twice a year.

Expert Certificates for professionals.

The estimated annual participation (2024) in the Korean certification program

Examination for students: Twice annually, **17** institutes, **200** individuals



Professors play an important role in the educational program

Example of an FA training kit

Mitsubishi Electric has been actively working with educational facilities in Turkey.



#1 From 2017 to 2024. #2. As of July 2024

Case study: South Korea

In addition to the Basic Certificate



for students, we also plan to provide Advanced Certificates for instructors and



© Educational competitions

Educational competitions are held in a wide range of countries around the world, from China and Indonesia to Brazil and Vietnam. The aim of the competitions is to challenge participants to demonstrate their skills and capabilities in working with FA components and concepts. Prominent engineering universities and automation associations in each country are often involved in organizing, sponsoring, and judging the event, while many local governments also offer their support.

Case study: China

In China, the Mitsubishi Electric Cup educational competition has taken place 15 times since its launch in 2007. Owing to the scale of student participation, the quality of entries, and the expert skills showcased, the finals of the competition have attracted significant attention from local governments, media, and companies looking for engineers.

The competition features two categories: System Application and Creative Design. In System Application, students race to assemble a machine using Mitsubishi Electric FA components, matching the accuracy of a provided sample within a set time.

In Creative Design, students showcase innovative ideas for next-generation manufacturing, including green and intelligent solutions. Teams advancing from the preliminaries proceed to the finals, where prizes are awarded for exceptional entries.

Flow of the contest



through nationwide educational institutions. inviting students to participate by submitting a paper on the theme as an entry requirement.

teams to advance to the regional finals from the submitted papers



Example themes from previous competitions China: 智青春·創未来 (Intelligent Youths Creating the Future) Vietnam : Smart Factory India : Visualizing IoT Solutions for Smart Automation

Empowering students through engineering competitions

In 2003, before the term "smart factory" was even coined, Mitsubishi Electric introduced its e-F@ctory concept, an integrated FA and IT solution. Less than four years later, China held its first engineering competition for



students to showcase their abilities in developing smart factory solutions using Mitsubishi Electric's FA products.

Gaining the recognition they deserve

The efforts of both the students taking part and the organizers of the competitions have justifiably attracted popular media interest, recognizing both the skill and

achievements of these talented individuals.

The total number of education facilities, professors and students who participated in the competition in China:





第十六届"三菱电机杯"全国 大学生电气与自动化大赛落幕

Following the announcement of the contest and call for participants, a finals round is held after six to ten months





A commemorative photo of 400 students taken before the 2023 finals in China. 2 A scene from the Systems Application finals, where teams race against time to assemble a machine with the required operational accuracy. 3 Students concentrating on their task at hand

Participant feedback

"I learned that a 'hands-on approach' is the best way to learn. The competition was challenging but also fun. If there is another opportunity, I will recommend it to other students!"

"This competition has given us a platform for producing, sharing and displaying concepts as well as competing. I am grateful for the exposure to state-of-theart technologies and products and the opportunity to turn our innovative ideas into reality."

Feedback from a sponsor - Suzhou municipal government, China

"Mitsubishi Electric's business policy and our city development concept have some things in common, so I hope we can continue our cooperation as partners. As we support innovators and businesses on an ongoing basis, we hope future entrepreneurs will consider launching a startup in our city."

Detailed round-ups of two of the competitions can be found below:

Mitsubishi Electric Cup educational competition in Brazil https://www.mitsubishielectric.com/fa/the-art-of-manufacturing/ focus/world-roundup19/index html





Feedback from an organizer

"I am pleased with the high standard of the competition and the variety of solutions that were proposed. In this competition of new ideas, innovative concepts were developed and many 'firsts' were achieved, with each team carefully considering how to maximize the features of our products. This marks an excellent milestone for both our company and the participants. Everyone who took part is a winner; I applaud all of you."

Mitsubishi Electric Cup educational competition in China



https://www.mitsubishielectric.com/fa/the-art-of-manufacturing focus/world-roundup18/index.html

The global footprint of MECA



Italy

The AcadeMy Education Program provides training courses for high school and university students. In addition, MentorME e-learning platform offers high school students experience with real-world projects that helps them to acquire the fundamental skills and knowledge needed in the professional environment.

Turkey

Since 2017, Mitsubishi Electric has supported 29 universities, engineering universities, and technical colleges with FA components. Over the past four years, 4,932 students at these educational institutions have attended 122 classes that use Mitsubishi Electric FA components.

Vietnam

The Mitsubishi Electric Cup educational competition has been held every year since 2020. Out of approximately 120 teams in the preliminary round, 20 advance to the finals, where they compete against each other using a physical model and a technical paper for their entries.

Thailand

In Thailand, Mitsubishi Electric has supported the formation of various training networks and provides e-learning programs, practical trial lessons, and more. Additionally, when the Mitsubishi Electric Cup educational competition is held a dedicated knowledgesharing community is established for participating students to promote their sustainable development.

China

The first Mitsubishi Electric Cup educational competition was held in China in 2007. This established the format of the event and a framework for it to be held in further regions.

South Korea

The Mitsubishi Electric Engineer Certification (MFEC) system is being promoted at the same level as general qualification certifications, and the Mitsubishi Electric Cup educational competition is planned to be held after 2025.

Taiwan

In 2023, the Mitsubishi Electric Cup educational competition was held for the first time in Taipei, with entries from 40 teams from universities and higher technical institutes.

Brazil

The Mitsubishi Electric Cup educational competition took place in São Paulo in 2023 for the first time. More than 60 teams applied, and 14 competed in the finals.

www.mitsubishielectric.com/fa

Mitsubishi Electric FA's Official Social Media Accounts

Providing tips to solve manufacturing issues and news on the latest trends in Mitsubishi Electric Factory Automation.

Please follow us.













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